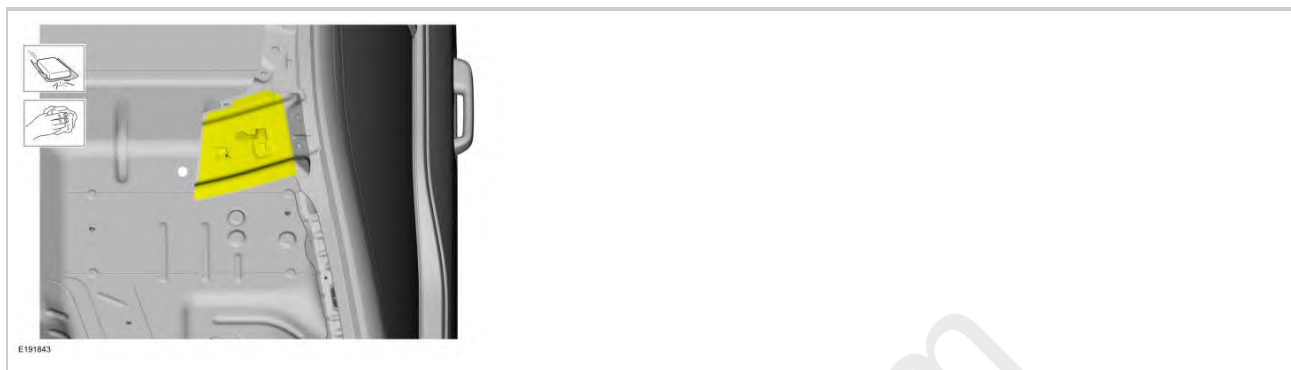


REMOVAL AND INSTALLATION > ROOF FRONT FRAME > INSTALLATION

All vehicles

1.

Sand using 80 grit sandpaper to remove all remaining adhesive and clean.



2.

Sand the roof front frame using 80 grit sandpaper to remove e-coat and clean.



3.

Apply adhesive (both sides).

Material

: Metal Bonding Adhesive / TA-1, 3M™ 08115, Fusor® 108B



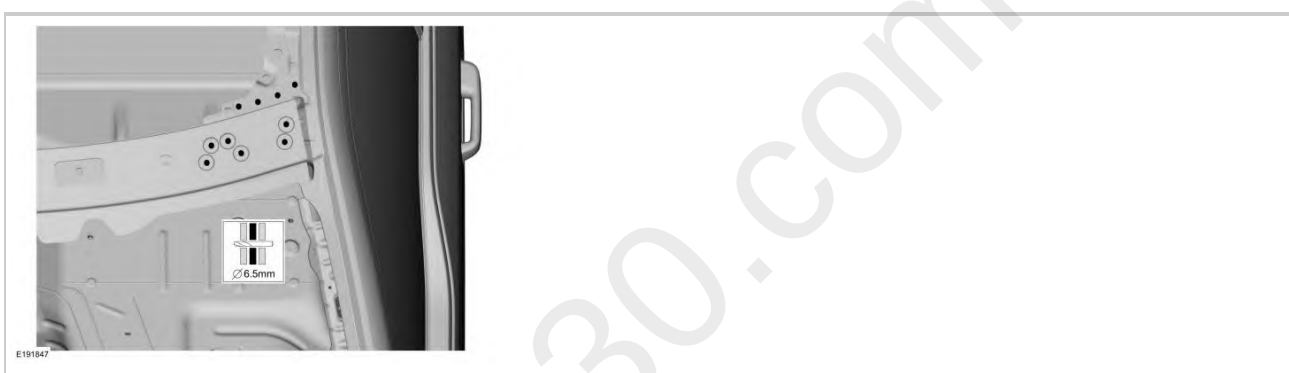
4.

Install and clamp the roof front frame. Use the General Equipment: Locking Pliers



5.

Drill blind fastener holes as indicated (both sides). Use the General Equipment: 6.5 mm Drill Bit



6.

 **NOTE:** Specific technical details including, but not limited to, fastener and adhesive information is included in the Instruction Sheet for each service part (found in the service part packaging). Instruction Sheets can also be found on the PTS (Professional Technician Society) located under the Service Tips tab for this vehicle.

Install blind fasteners (both sides). Use the General Equipment: Blind Rivet Gun

